

## RECOATING RESINOUS AND ACRYLIC FLOOR SYSTEMS

**IMPORTANT PLEASE READ:** The information found in here is based upon products manufactured by Legacy Industrial Corp. We do not test our coatings with products manufactured by other manufacturers. In addition, not all site conditions are consistent. Whenever possible always test in an inconspicuous area. If you have questions, please call us before moving forward, 1-888-652-0333 or email: sales@legacyindustrial.net

### Partial Flake Floors WITH CLEAR-COAT or NO-FLAKE FLOORS, **RECOATING CLEAR-COAT**

NOHR-S POLYUREA, SD-EPOXY, SD-CLEARVIEW, HD-EPOXY, Standard Epoxy Primer/Coating & SEC SEALER

- a. Wash rinse and dry the floor with a degreasing agent similar to Simple-Green or Purple Power
- b. Make sure the area is completely dry
- c. Make any repairs required at this point and allow to properly cure
- d. Using a "GREEN PAD" (wax-stripping type) and a buffer, buff the floor East-West, North-South  
Buffing should be slow, even and deliberate, the goal is to knock-down the gloss considerably and realize that a stationary buffer can degrade flakes so keep it moving
- e. Using a portion of the pad (cut a section with scissors) hand-scuff the corners and edges
- f. Post buffing, using a micro-fiber mop or similar lint-free wiper, dampened with denatured alcohol, wipe the floor down 2x
- g. Apply clear-coat (same as product as used initially) as directed

### Partial Flake Floors WITHOUT CLEAR-COAT or NO-FLAKE FLOORS, **RECOATING COLOR-COAT**

NOHR-S POLYUREA, SD-EPOXY, SD-CLEARVIEW, HD-EPOXY & Standard Epoxy Primer/Coating

- a. If floor is clean and you are doing this as you missed the recoat window or simply want to re-apply the color-coat directly after initial application, **skip to line e.**
- b. Wash rinse and dry the floor with a degreasing agent similar to Simple-Green or Purple Power
- c. Make sure the area is completely dry
- d. Make any repairs required at this point and allow to properly cure
- e. Using a "GREEN PAD" (wax-stripping type) and a buffer, buff the floor East-West, North-South  
Buffing should be slow, even and deliberate, the goal is to knock-down the gloss considerably and realize that **THIS PROCESS WILL DEGRADE YOUR FLAKES**
- f. Using a portion of the pad (cut a section with scissors) hand-scuff the corners and edges
- g. Post buffing, using a micro-fiber mop or similar lint-free wiper, dampened with denatured alcohol, wipe the floor down 2x
- h. Apply color-coat (same product as used initially) and re-flake the floor
- i. Post-Cure...apply clear-coat if desired, consult for product selection

### Full Flake Floors WITH CLEAR-COAT, **RECOATING CLEAR-COAT**

- a. Wash rinse and dry the floor with a degreasing agent similar to Simple-Green or Purple Power
- b. Due to the textured nature of this floor a scrub-brush may be needed to clean properly
- c. Make sure the area is completely dry
- d. Make any repairs required at this point and allow to properly cure
- e. Using a "GRIT-BRUSH" (mfg by Malish) and a buffer, buff the floor 2x East-West, 2x North-South  
Buffing should be slow, even and deliberate, the goal is to knock-down the gloss considerably and realize that a stationary buffer can degrade flakes so keep it moving

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- f. Use an orbital sander with 80 grit paper on the corners and edges
- g. Post buffing, using a micro-fiber mop or similar lint-free wiper, dampened with denatured alcohol, wipe the floor down 2x
- h. Apply clear-coat (same as product as used initially) as directed

### HD6525-MMA & HD6600-MMA Acrylic Sealers, **RECOATING CLEAR-COAT**

- a. Remove any wax applied using a commercially available wax-stripper
- b. Wash rinse and dry the floor with a degreasing agent similar to Simple-Green or Purple Power
- c. Make sure the area is completely dry
- d. Make any repairs required at this point and allow to properly cure
- e. Apply clear-coat (same product as used initially) as directed
- f. These (solvent) acrylic sealers melt the previously applied sealer and weld themselves together
- g. Post cure, can apply cherry-wax if desired (interior/dry spaces)

## COMMON QUESTIONS

- ***I have areas that degraded back to raw concrete, should I prime these areas first?***
  - Yes, in many cases this will look the best when complete
- ***My existing clear-coat has peeled off in some areas do I have to remove it all?***
  - Not necessarily, if the balance is down-tight, then you may be able to buff these areas
  - If unsure or application is odd, contact us for more information
- ***Should I add HDGrip- Soft-Skid into the new clear-coat?***
  - Yes, the old grip will have likely been leveled through the prep process, if present
- ***I have an existing, quality, (2) part epoxy down now, can I recoat with your products?***
  - Yes you can, however know that we do not test other manufacturers products
- ***I have an existing "Box-Store" epoxy, can I recoat with your products?***
  - In many cases you can't, however call us to discuss options
- ***When recoating the color-coat, do I need to prime again?***
  - Not typically, but if you have questions please call us to discuss
- ***I screwed up my epoxy application and have tacky or wet areas, how do I move forward?***
  - In many cases these areas have to be scraped/ground up and wiped down with Xylene
  - Once fully cleaned, re-apply the same coating into the scraped areas, allow to cure
  - Now, read and follow the instructions for RECOATING COLOR-COAT within this document