

## **Nohr-S® Color Prime**

### **Product Description**

**Nohr-S® Color Prime** is a two component solvent based epoxy primer/coating. It is uniquely formulated for unparalleled adhesion to concrete substrates. **Nohr-S® Color Prime** offers excellent chemical resistance to common garage chemicals and fast return to service. Try this product in a (2) coat, stand-alone, format when a low-cost, opaque sealer for large warehouses, hangars & shops is required.

### **Features and Benefits**

5-hour pot-life for ease of use  
**1:1 mix-ratio for efficiency and less waste**  
Warm satin finish  
Economical sealer for large warehouses/shops  
Cold Weather Service  
Conforms with USDA Guidelines for food facilities

### **Recommended Applications**

**Nohr-S® Color Prime** is recommended for all new and existing interior concrete surfaces when an easy to use, fast drying primer is required. Effective as a stand-alone system when used in a two coat format. Useful for warehouses, garages, shops and hangars.

### **Technical Data**

Solids: 55%	Solvent Resistance: Excellent
Pot-Life: 4-5 hours	Finish: Satin
VOC Level: 390 GMS/L	Appearance: Opaque
Recoat time: 4-6 hours	Abrasion Resistance: Excellent
Foot Traffic: 10 hours	Concrete Adhesion: Excellent
Wheel Traffic: 24 hours	Application temp: 40-95 deg f.

### **Coverage Rates**

275-300 sq ft per gal coat 1  
300-325 sq ft per gal coat 2  
Tack Free 90 deg: 1-2 hours  
Tack Free 75 deg: 2-3 hours  
Tack Free 50 deg: 8-10 hours

### **Shelf-Life**

**Nohr-S® Color Prime** has a one-year shelf life in an unopened container.

### **Packaging**

2.0, 10.0 gallon units  
Colors: Light Gray, Medium Gray, Blue and Tan  
1:1 Mix ratio

**Legacy Industrial Corp.**

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## Instructions for Use

**PREP:** Before application the receiving surface must be deemed structurally and mechanically sound, clean, and dry. Proper surface preparation is required for decorative concrete, thin film flooring systems or sealer/finish coatings. This is best achieved with mechanical grinding machines using diamond heads achieving a final 50 to 120 grit profile or acid etched following directions found on Legacy Industrial's website in "Downloads" [www.legacyindustrial.net](http://www.legacyindustrial.net). Recommended surface profile is CSP 2. All receiving surfaces must be free of previous coatings, sealers, curing compounds, water repellants, laitance, efflorescence, oils, fats, grease, waxes, residues from cleaning compounds, non-visible soluble salts, and any other impediments to adhesion. The resulting surface must be a neutral pH 7. Always check for potential bond breakers. One method entails pouring a slight amount of water on the concrete in random areas. If the water is absorbed into the concrete and leaves it wet, the substrate is porous and thus acceptable. If water beads up, this indicates a bond breaker is still present and further surface preparation steps are necessary, such as additional mechanical grinding. The rising moisture vapor emission rate must not exceed 3 pounds per 1,000 square feet (3 lb/1,000 ft<sup>2</sup>) over a 24 hour period as measured by the calcium chloride test method, ASTM F 1869. The relative humidity in the slab must not exceed 80 percent.

**MIXING:** Mix "Part A" and "Part B" in 1:1 ratio using a clean, dry, working bucket. Stir gently using a mechanical stirrer, avoiding over-mixing or creating a vortex that would introduce moisture. Mix for at least 3 minutes on low speed with a proper mix-wand. Do not mix at or below the dew point, which will shorten the pot life.

» 15 MINUTES OF INDUCTION TIME REQUIRED BEFORE USE @ 75 deg f. & 10 minutes @ 90 deg f. «

*This means to leave in the mix-bucket, post-mixing, for the appropriate time before using!*

**APPLICATION:** Apply using roller. The roller must be an industrial grade, phenolic-resin core with a synthetic nap cover, 3/8 inch nap, 9" or 18" width. It should be dipped and rolled never dumped on the surface. This product is not recommended for application using spray atomization. Follow all safety and personal protection advice, listed on the product can. SDS is available upon request. This product is best applied in (1) thin coat. Never over-apply or apply thick or you can expect fracturing and/or failure.

**TOPCOATING:** When adding a coat over **Nohr-S® Color Prime** it should be applied within 24 hours @ 75 deg & 12 hours @ 90 deg f. If the user wishes to coat beyond this window or missed this window, the surface should be deglossed using a green-pad on a buffer, utilizing a North-South & East-West pattern or until gloss/sheen has been significantly reduced. Once deglossed, the surface should be wiped clean of dust using denatured alcohol and a lint-free wiper-cloth.

## Clean-Up

Xylene or Xylol

## Product Removal

This product cannot be removed by any stripper. It can only be removed using mechanical means.

## Precautions and Limitations

Restrict the use of the floor to wheeled traffic and non-harsh chemicals after 24 hours has passed. Keep the floor dry for this period. Always test cleaners prior to use. Read the container label warning and Safety Data Sheet for important health and safety information prior to use for details on the safe handling and use of these products.

### NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

We warrant that our product is manufactured to the specifications as stated her or in other publications. All other information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Any use or application other than recommended herein is the sole responsibility of the user. Uncured epoxy resins, polymers and their curing agents may be **ALKALINE, TOXIC or BOTH**, depending on the particular system. They may cause **ALLERGIC REACTIONS or HYPERSENSITIVITY REACTIONS.** **BEFORE USING any material, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.** COPYRIGHT 1/11/11 Legacy Industrial., A Clean Seal LLC Company or Legacy Industrial Corp.