

## TECHNICAL DATA-HD130 TAR EPOXY MORTAR PATCH KIT/RESURFACER

**PRODUCT DESCRIPTION:**

HD130 is a three component 100% solids epoxy mortar designed for applications of petroleum contaminated concrete or for patching asphalt.

**RECOMMENDED FOR:**

Recommended for traffic area resurfacing and patching of asphalt or petroleum contaminated concrete and cement.

**SOLIDS BY WEIGHT:**

100%

**VOLATILE ORGANIC CONTENT:**

zero pounds per gallon

**COLORS AVAILABLE:**

Black only

**RECOMMENDED THICKNESS:**

1/8" to several inches

**COVERAGE PER UNIT:**

23.93 sq. ft. @ 1/4" and 47.87 sq. ft. @ 1/8"

**PACKAGING**

1/4 unit

unit

bulk unit

\*UNIT= .50# part A, 5.0# part B, 50# aggregate. A bulk is approximately 5 units (all weights approximate)

**MIX RATIO:**

\*UNIT= .54 gallons part A to .54 gallons part B plus 50# aggregate. (weights and volumes approximate)

**SHELF LIFE:**

2 years in unopened containers

**ABRASION RESISTANCE:**

excellent

**VISCOSITY:**

Part A= 500-800 cps, Part B> 165 cps

**DOT CLASSIFICATIONS:**

Part A&C "not regulated"

Part B "CORROSIVE LIQUID N.O.S., 8, UN1760,PGIII"

**FLEXURAL STRENGTH:**

7,346 psi @ ASTM D790

**YIELD COMPRESSIVE STRENGTH:**

6,509 psi @ ASTM D695

**TENSILE STRENGTH:**

5,128 psi @ ASTM D638

**ULTIMATE ELONGATION:**

7.4%

**IMPACT RESISTANCE:**

Excellent

**HEAT DEFLECTION TEMP.:**

140 degrees F @ ASTM D648

**WEATHERING:**

Good

**CURE SCHEDULE: (70°)**

pot life (.45 cu. ft. mix).....20-30 minutes  
 recoat or topcoat..... 7-9 hours  
 light foot traffic.....14-16 hours  
 full cure (heavy traffic).....36-48 hours

**APPLICATION TEMPERATURE:**

55-90 degrees F

**CHEMICAL RESISTANCE:**

REAGENT	RATING
xylene	C
1,1,1 trichloroethane	C
MEK	A
methanol	A
ethyl alcohol	C
skydrol	A
10% sodium hydroxide	D
50% sodium hydroxide	C
10% sulfuric acid	B
70% sulfuric acid	A
10% HCl (aq)	C
5% acetic acid	A

Rating key: A - not recommended, B - 2 hour term splash spill, C - 8 hour term splash spill, D - 72 hour immersion, E - long term immersion. NOTE: extensive chemical resistance information is available through your sales representative.

**PRIMER:**

None required

**TOPCOAT:**

None required. Contact your sales representative for proper topcoat system selections. Multiple coats are required when topcoating over mortar.

**LIMITATIONS:**

- \*Color may vary from batch to batch due to variations in the silica filler.
- \*Mortar color is available in black only.
- \*Substrate temperature must be 5°F above dew point.
- \*See reverse side for application instructions.
- \*Test data based on neat resin.
- \*Physical properties are typical values and not specifications.
- \*See reverse side for application instructions.
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- \*Physical properties are typical values and not specifications.
- \*See reverse side for limitations of our liability and warranty.

## MIXING AND APPLICATION INSTRUCTIONS (HD130)

- 1) **PRODUCT STORAGE:** Store product in an area so as to bring the material to normal room temperature before using. Continuous storage should be above 55°F to prevent product crystallization.
- 2) **SURFACE PREPARATION:** All dirt, oil, dust, foreign contaminants and laitance must be removed to assure a trouble free bond to the substrate. All edges and around columns or beams should be mechanically scarified. All termination points should not be feather edged, but should be saw cut with the termination ending at the sawcut. All large cracks should be V cut and filled with an appropriate crack filler.
- 3) **PRIMER:** No primer is necessary. This material is self priming. However, any suitable primer can be used.
- 4) **PRODUCT MIXING:** It is important that the liquids be mixed together first. Mix the liquids in an oversized container thoroughly and until streak free. After the liquids are thoroughly mixed, add in the aggregate. Mix in the aggregate with slow speed mixing equipment such as a jiffy mixer or rotating bucket/stationary mixing blade assembly. It is equally important that enough time is spent mixing in the aggregate to insure that the aggregate is thoroughly wetted out. No induction time is necessary. Improper mixing may cause product failure.
- 5) **PRODUCT APPLICATION:** Apply the mixed material at 1/8 to 1/4 inch thickness. Apply the material with a hand trowel or other suitable application equipment. Do not over-trowel the material as this may cause isolated blisters to form. Direct air current above or across the mortar during the cure cycle may cause blisters. Maintain temperatures within the recommended ranges during the application and curing process.
- 6) **RECOAT OR TOPCOATING:** No recoating or topcoating is necessary. However, if you opt to topcoat the applied mortar, allow it to cure before topcoating. Some epoxies and urethanes are suitable for topcoats. Contact your sales representative for suitable topcoat selections.
- 7) **CLEANUP:** Use xylol
- 8) **FLOOR CLEANING:** Caution! Some cleaners may affect the color of the floor installed. Test each cleaner in a small area, utilizing your cleaning technique. If no ill effects are noted, you can continue to clean with the product and process tested.
- 9) **RESTRICTIONS:** Restrict the use of the floor to light traffic and non-harsh chemicals until the coating is fully cured (see technical data under full cure). It is best to let the floor remain dry for the full cure cycle.

### NOTICE TO BUYER: DISCLAIMER OF WARRANTIES AND LIMITATIONS ON OUR LIABILITY

*We warrant that our products are manufactured to strict quality assurance specifications and that the information supplied by us is accurate to the best of our knowledge. Such information supplied about our products is not a representation or a warranty. It is supplied on the condition that you shall make your own tests to determine the suitability of our product for your particular purpose. Listed physical properties are typical and should not be construed as specifications. **NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, REGARDING SUCH OTHER INFORMATION, THE DATA ON WHICH IT IS BASED, OR THE RESULTS YOU WILL OBTAIN FROM ITS USE. NO WARRANTY IS MADE, EXPRESSED OR IMPLIED, THAT OUR PRODUCT SHALL BE MERCHANTABLE OR THAT OUR PRODUCT SHALL BE FIT FOR ANY PARTICULAR PURPOSE. NO WARRANTY IS MADE THAT THE USE OF SUCH INFORMATION OR OUR PRODUCT WILL NOT INFRINGE UPON ANY PATENT.** We shall have no liability for incidental or consequential damages, direct or indirect. Our liability is limited to the net selling price of our product or the replacement of our product, at our option. Acceptance of delivery of our product means that you have accepted the terms of this warranty whether or not purchase orders or other documents state terms that vary from this warranty. No representative is authorized to make any representation or warranty or assume any other liability on our behalf with any sale of our products. Our products contain chemicals that may **CAUSE SERIOUS PHYSICAL INJURY. BEFORE USING, READ THE MATERIAL SAFETY DATA SHEET AND FOLLOW ALL PRECAUTIONS TO PREVENT BODILY HARM.***